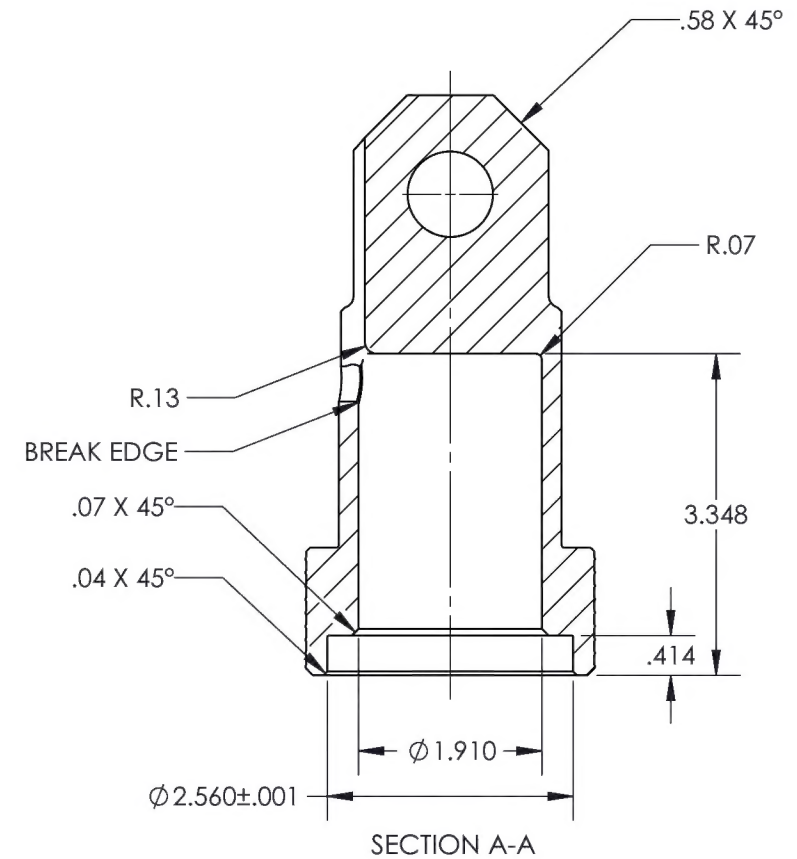
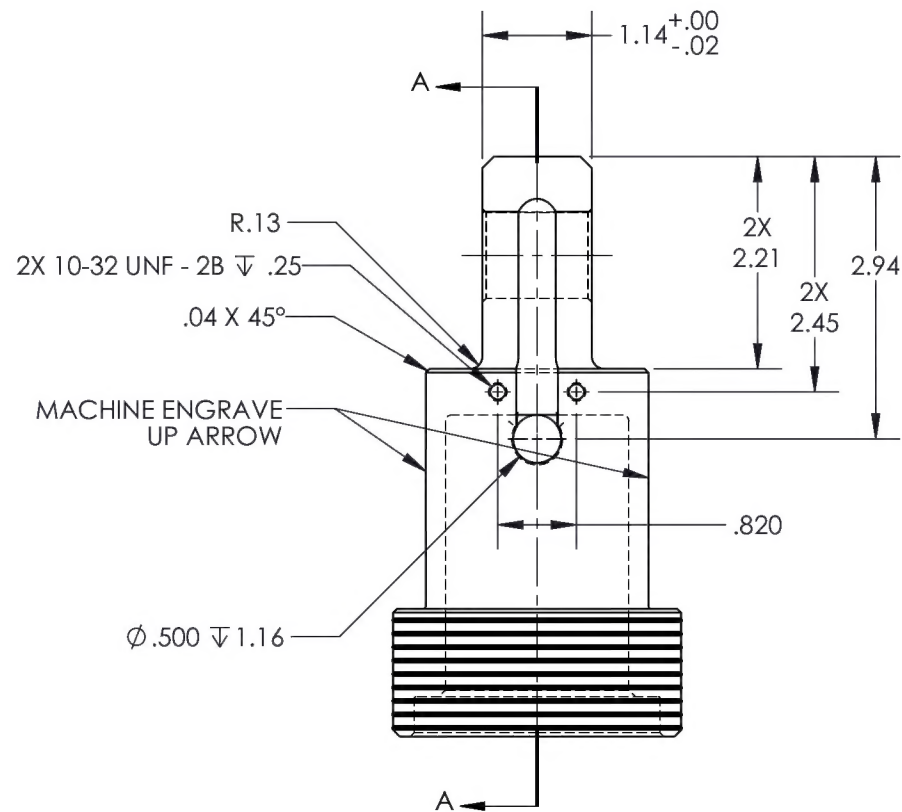
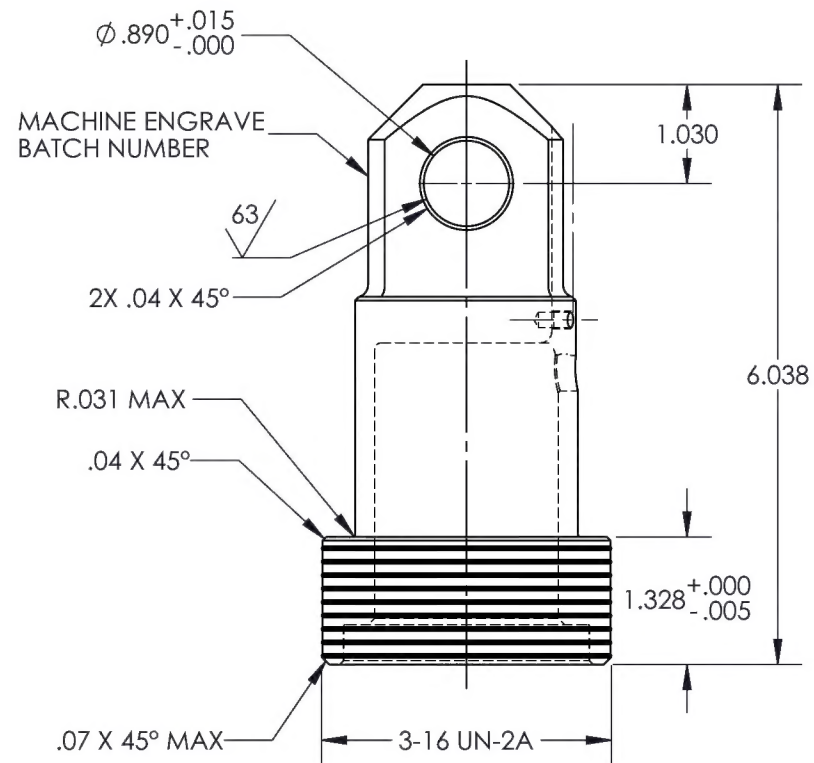
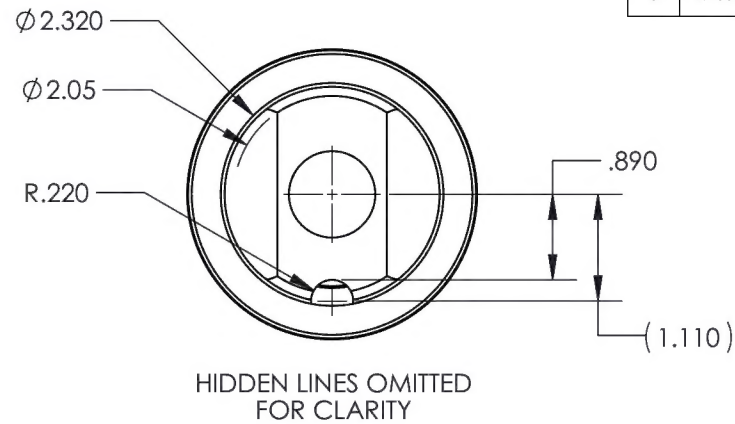
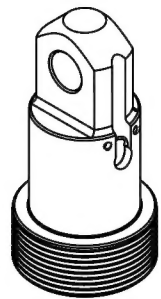


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4		AS DRAWN BY CANAM.	11/4/2014	JAG	
5	14-0207	CH'D CHAMFER ON Ø.890 HOLE WAS 2X .03 X 45° IS 2X .04 X 45°. CH'D DIM WAS Ø2.06 IS Ø2.05.	11/4/2014	RJC	JAG
6	15-0092	ADDED MATERIAL H1075.	4/22/2015	RJC	JAG
7	15-0271	ADDED UP ARROW NOTE. CH'D DIMS WAS 1.14 IS 1.14 +.00 -.02. WAS 2.21 IS 2X 2.21. DELETED DIMS Ø.90, Ø15/16, R.07. ADDED BREAK EDGE NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	9/22/2015	DPD	JAG
8	17-0064	UPDATED TO NEW STANDARDS. CH'D DIM WAS R.07 IS R.13, WAS 2X 10-32 UNF 2B .25 IS 2X 10-32 UNF 2B .25. ADDED NOTE MACHINE ENGRAVE BATCH NUMBER.	3/17/2017	SM	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA6A-200	1	UPPER END	SS 17-4, H1150, H1075	

DART AEROSPACE			
TITLE UPPER END			REV 8
DWG NO. SWA6A-200			
MAT'L SS 17-4, H1150, H1075		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH		.XX ± .01 ANGLES ± 5°	
SPEC		.X ± .1 SURFACES = 125/	
DRAWN BY: CANAM		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: DD 03/17/2017		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: AA 03/20/2017		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: JL 03/29/2017		USED ON MODEL	
APPROVED: JAG 04/03/2017			
SCALE	1:2	DATE	1/31/2002
		SHEET 1 OF 1	